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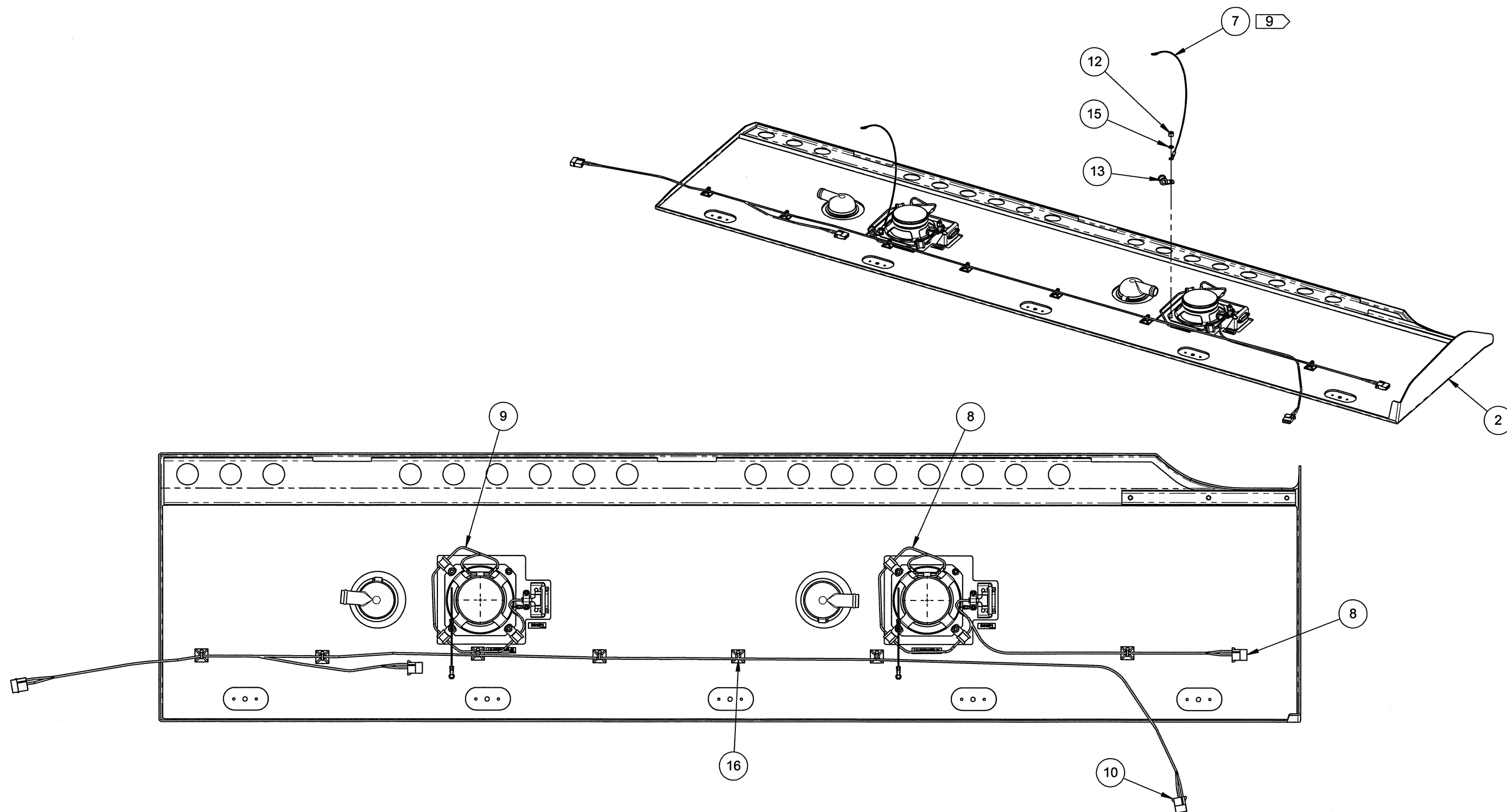
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D4635-041 LH, FWD CEILING PANEL ASSY
AUXILIARY VIEW

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2019 APR 22

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DESIGN	RF	DART AEROSPACE LTD	
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CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D4635	SHEET 2 OF 18
APPROVED	WK	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
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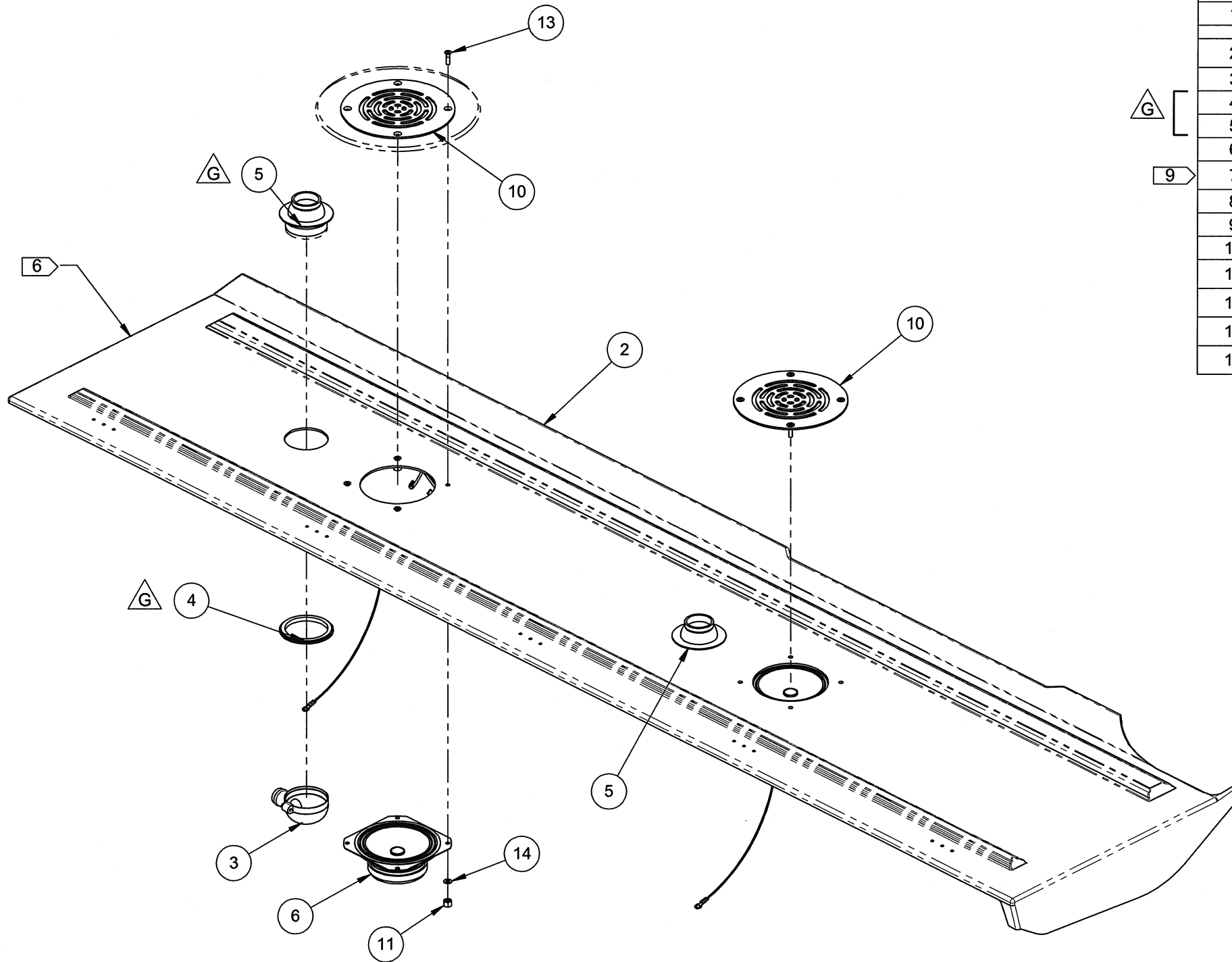
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ITEM	QTY -042	P/N	DESCRIPTION
1	X	D4635-042	RH, FWD CEILING PANEL ASSY
2	1	D4635-142	RH, FWD CEILING REPLACEMENT PANEL ASSY
3	2	D4646-1	PLENUM CAP ASSEMBLY
4	2	D4652-9 (REF)	MOUNTING NUT (PART OF D4652-7)
5	2	D4652-7	AIR VALVE
6	2	D4655-1	SPEAKER
7	2	D4708-9	LANYARD
8	1	D4728-042	RH SPEAKER #1 HARNESS ASSY
9	1	D4728-044	RH SPEAKER #2 HARNESS ASSY
10	2	D4743-1	SPEAKER GRILL
11	8	MS21044-N08	NUT, SELF-LOCKING
12	6	MS21919WDG8	CLAMP
13	8	MS24693-BB51	SCREW, CSK 100°
14	8	NAS1149DN832J	WASHER



D4635-042 RH, FWD CEILING PANEL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
- 7) WEIGHT: 8.0 lbs
- 8) INSTALL D4728-042/-044 WIRE HARNESS PER QSI 048
- 9) ON D4708-9 LANYARD OPEN TO \varnothing 0.196 BOTH ENDS

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MFG. APPR.	DD	D4635	SHEET 3 OF 18
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DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
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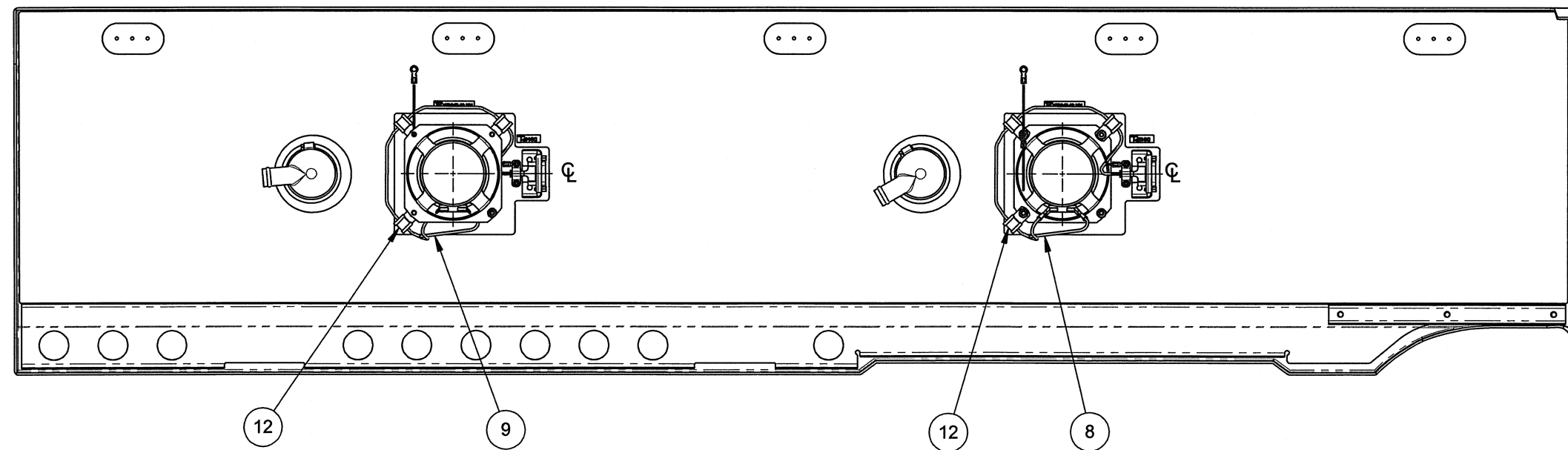
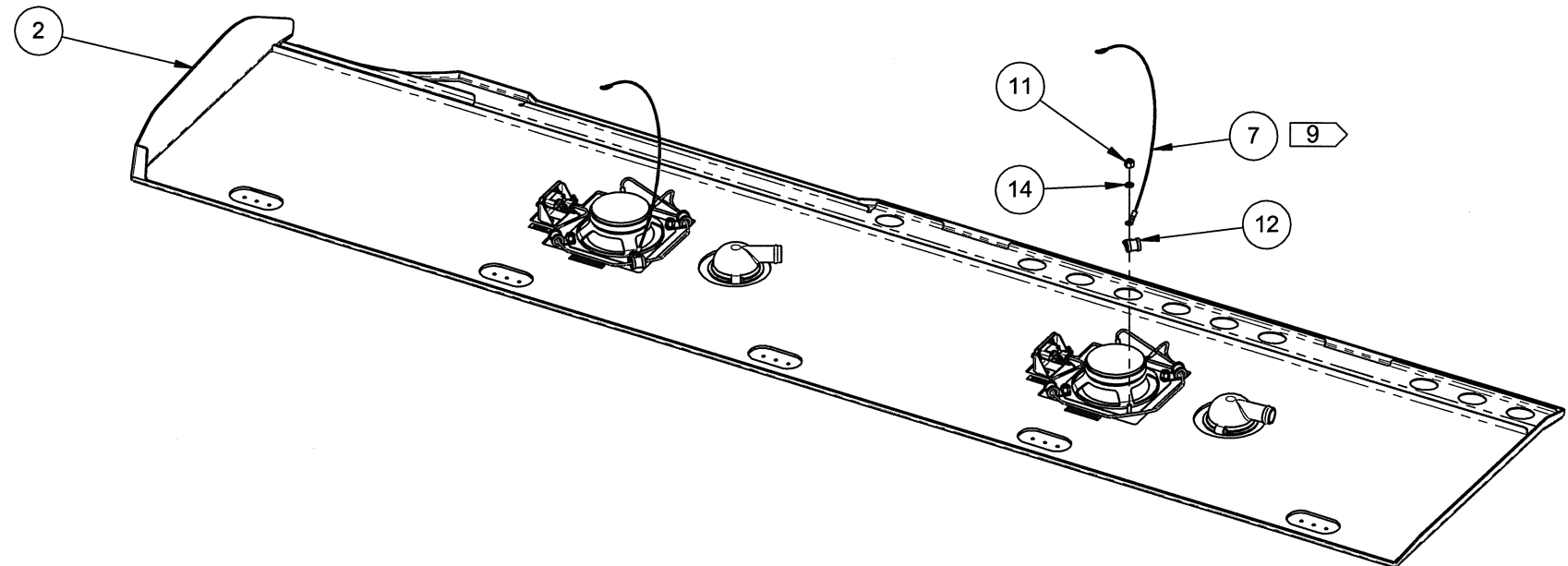
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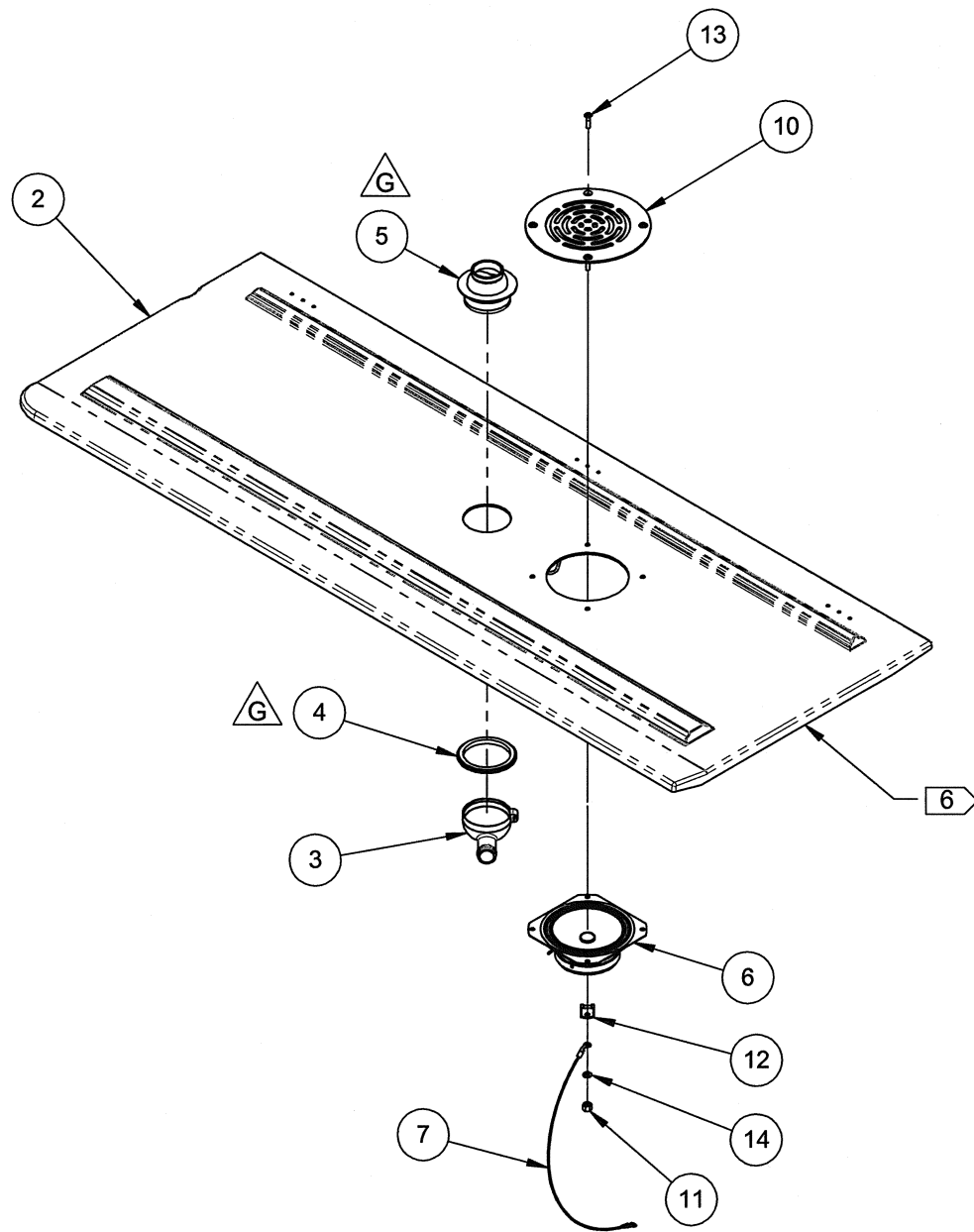
D4635-042 RH, FWD CEILING PANEL ASSY
AUXILIARY VIEW

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2019 APR 22 *dp*

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DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D4635	SHEET 4 OF 18
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D4635-043 LH, AFT CEILING PANEL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
- 7) WEIGHT: 5.0 lbs
- 8) INSTALL D4728-045/-061 WIRE HARNESS PER QSI 048
- 9) ON D4708-9 LANYARD OPEN TO \varnothing 0.196 BOTH ENDS

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2019 APR 22

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MFG. APPR.	DD	D4635	SHEET 5 OF 18
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ITEM	QTY -043	P/N	DESCRIPTION
1	X	D4635-043	LH, AFT CEILING PANEL ASSY
2	1	D4635-143	LH, AFT CEILING REPLACEMENT PANEL ASSY
3	1	D4646-1	PLENUM CAP ASSEMBLY
4	1	D4652-9 (REF)	MOUNTING NUT (PART OF D4652-7)
5	1	D4652-7	AIR VALVE
6	1	D4655-1	SPEAKER
7	1	D4708-9	LANYARD
8	1	D4728-045	LH SPEAKER #3 HARNESS ASSY
9	1	D4728-061	CABIN LIGHTS CONTROL RELAY HARNESS ASSEMBLY
10	1	D4743-1	SPEAKER GRILL
11	4	MS21044-N08	NUT, SELF-LOCKING
12	3	MS21919WDG8	CLAMP
13	4	MS24693-BB51	SCREW, CSK 100°
14	4	NAS1149DN832J	WASHER
18	3	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

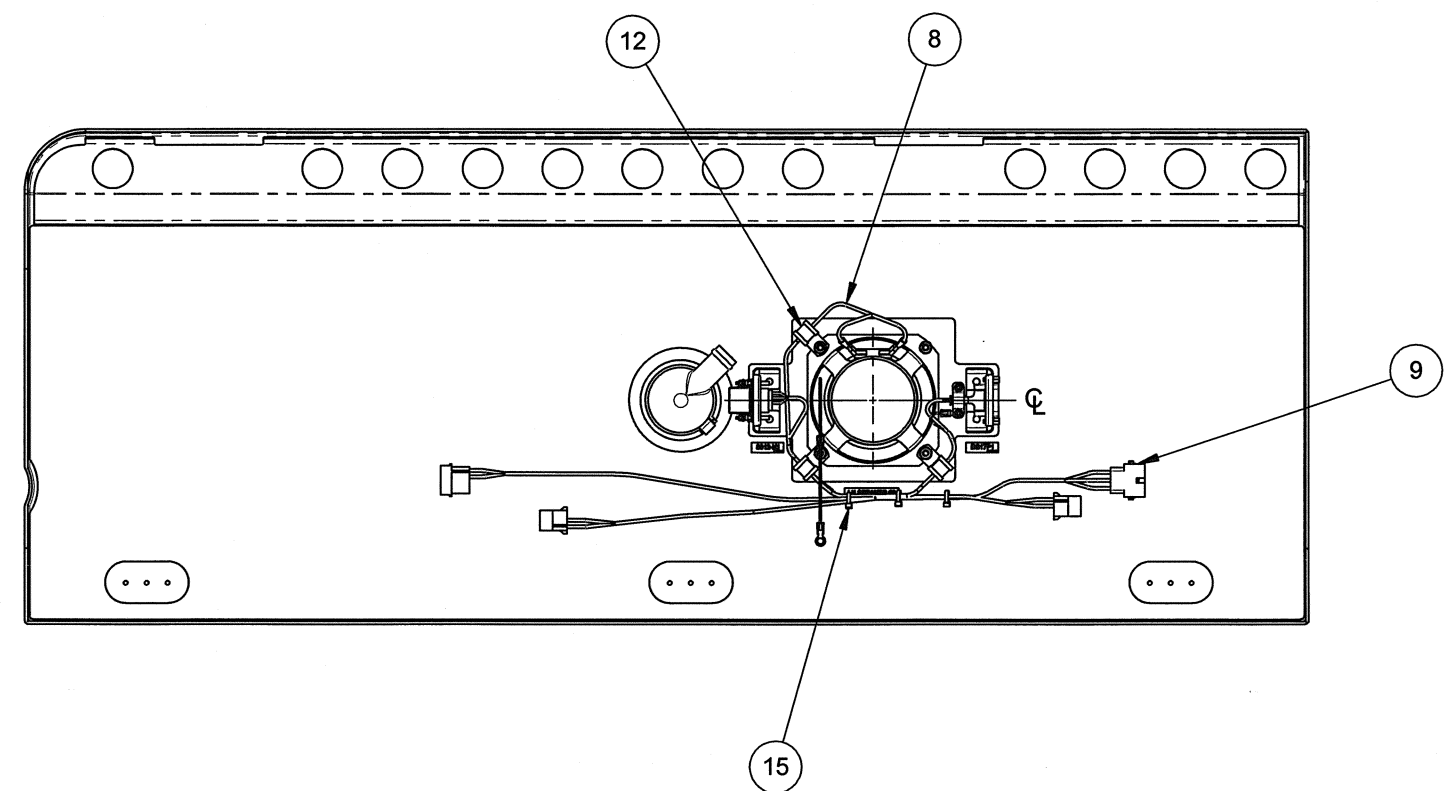
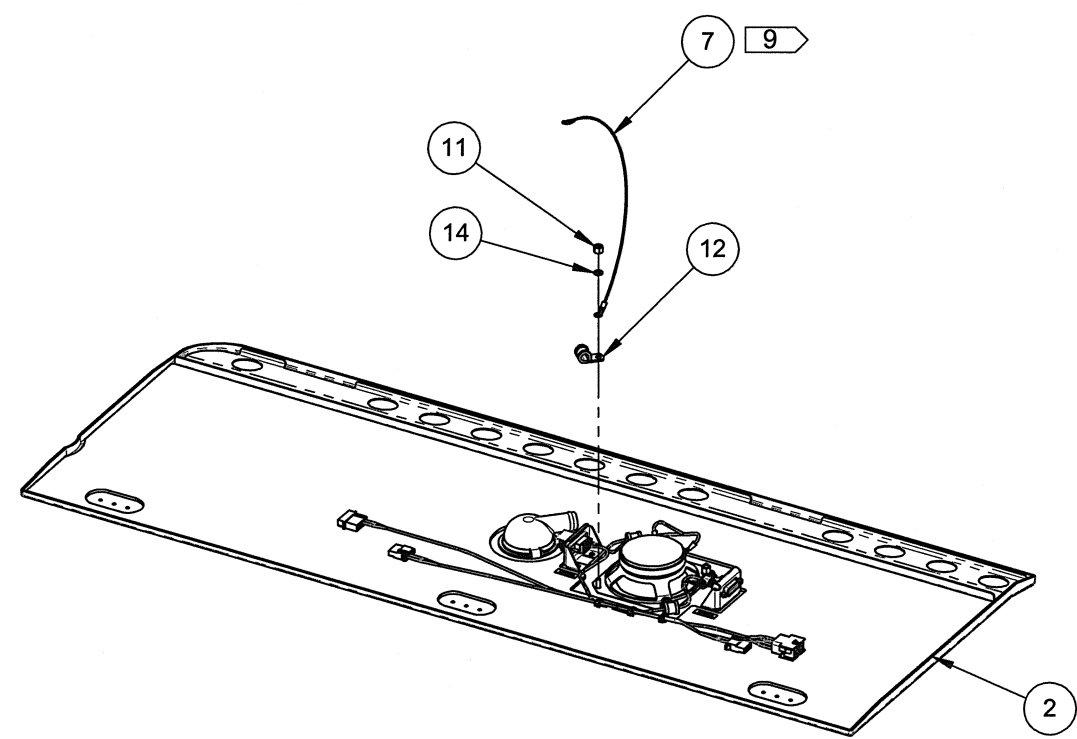
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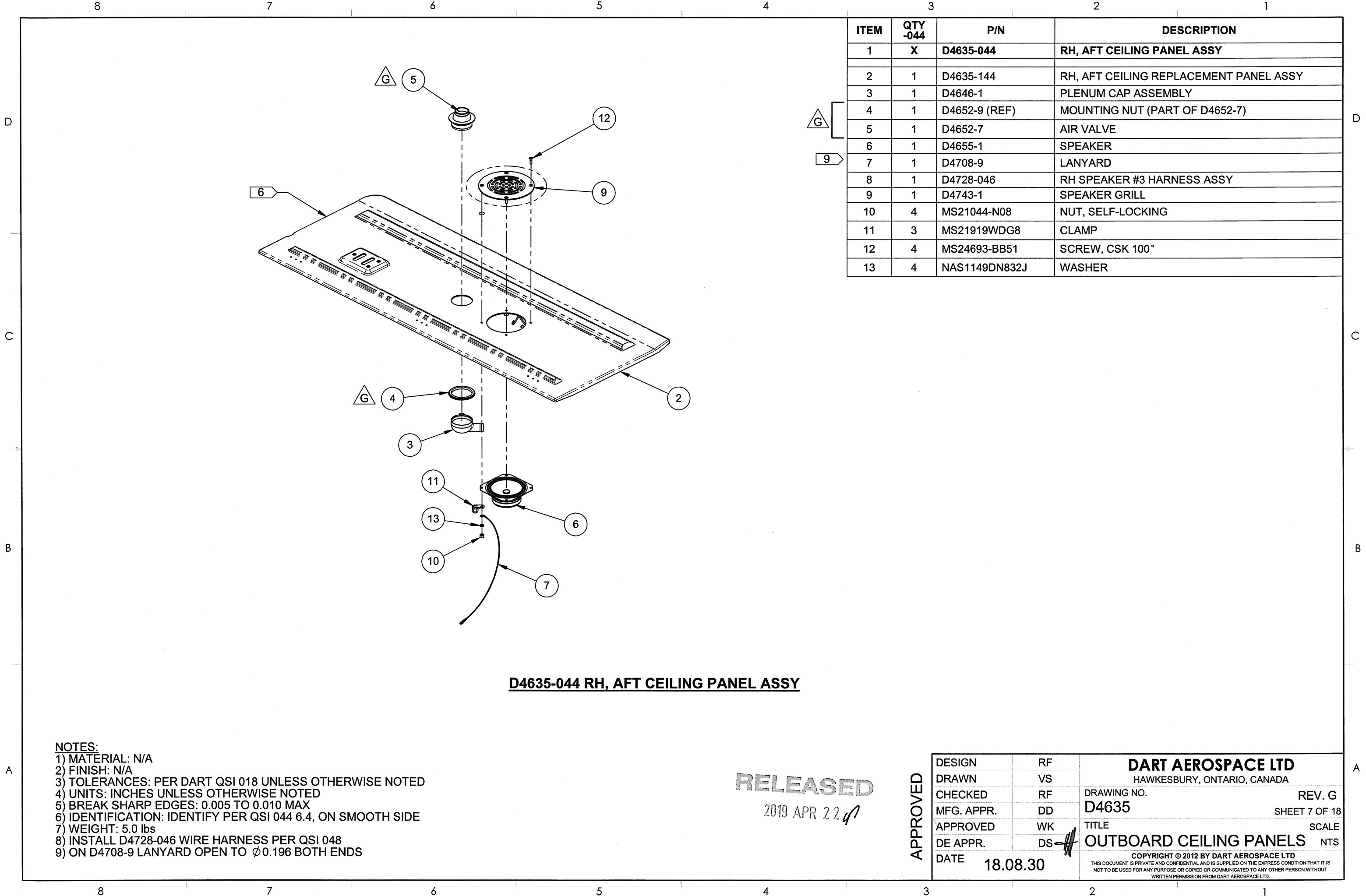
D4635-043 LH, AFT CEILING PANEL ASSY
AUXILIARY VIEW

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	DD	D4635	SHEET 6 OF 18
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ITEM	QTY -044	P/N	DESCRIPTION
1	X	D4635-044	RH, AFT CEILING PANEL ASSY
2	1	D4635-144	RH, AFT CEILING REPLACEMENT PANEL ASSY
3	1	D4646-1	PLENUM CAP ASSEMBLY
4	1	D4652-9 (REF)	MOUNTING NUT (PART OF D4652-7)
5	1	D4652-7	AIR VALVE
6	1	D4655-1	SPEAKER
7	1	D4708-9	LANYARD
8	1	D4728-046	RH SPEAKER #3 HARNESS ASSY
9	1	D4743-1	SPEAKER GRILL
10	4	MS21044-N08	NUT, SELF-LOCKING
11	3	MS21919WDG8	CLAMP
12	4	MS24693-BB51	SCREW, CSK 100°
13	4	NAS1149DN832J	WASHER

D4635-044 RH, AFT CEILING PANEL ASSY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
7) WEIGHT: 5.0 lbs
8) INSTALL D4728-046 WIRE HARNESS PER QSI 048
9) ON D4708-9 LANYARD OPEN TO Ø0.196 BOTH ENDS

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2019 APR 22

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MFG. APPR.	DD	SHEET 7 OF 18	
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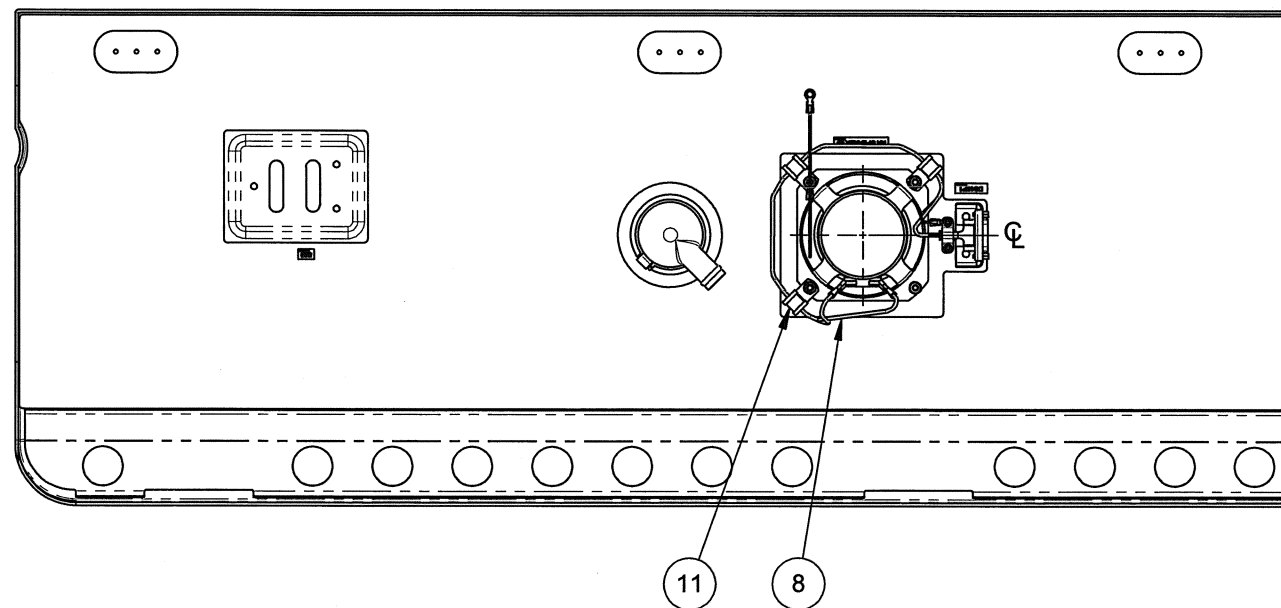
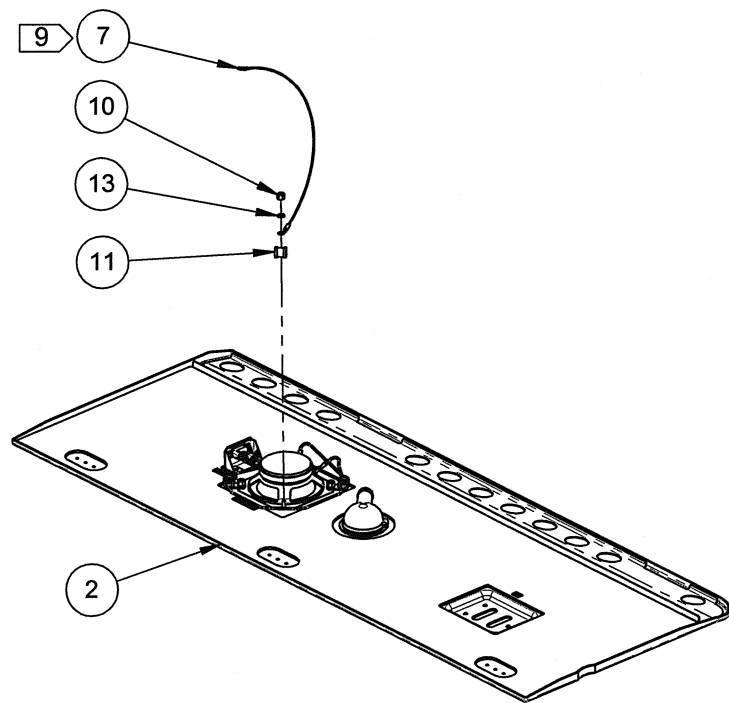
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D4635-044 RH, AFT CEILING PANEL ASSY
AUXILIARY VIEW

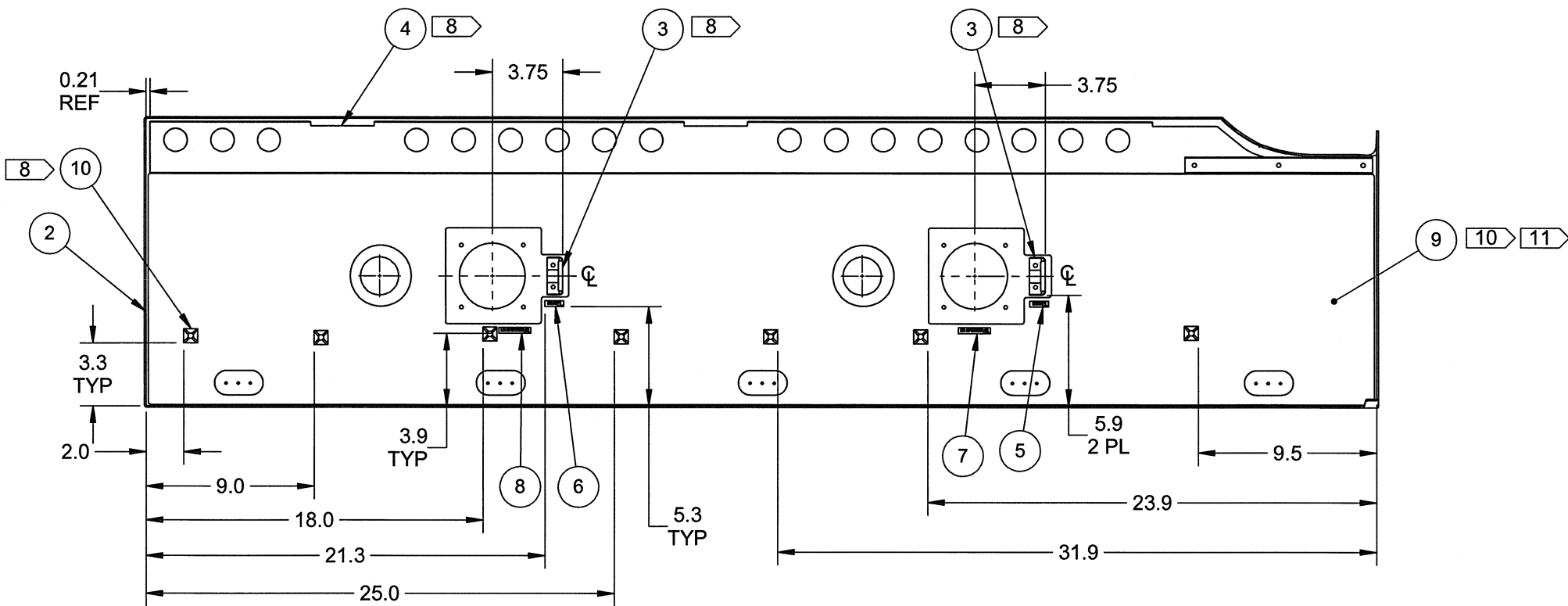
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2019 APR 22 *qf*

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4635	REV. G
MFG. APPR.	DD		SHEET 8 OF 18
APPROVED	WK	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	OUTBOARD CEILING PANELS	NTS
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8 7 6 5 4 3 2 1

ITEM	QTY -141	P/N	DESCRIPTION
1	X	D4635-141	LH, FWD CEILING REPLACEMENT PANEL ASSY
2	1	D4635-1	LH, FWD CEILING PANEL
3	2	D4669-1	BRACKET
4	1	D4695-041	LH CHANNEL ASSEMBLY
5	1	D4732-5	LABEL
6	1	D4732-9	LABEL
7	1	D4732-29	LABEL
8	1	D4732-33	LABEL
9	1	D5022-1	FOAM, SIDE PANEL, FWD
10	7	MPNY-750S-9-C	MOUNTING PAD



D4635-141 LH, FWD CEILING REPLACEMENT PANEL ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) APPLY A BEAD (0.20 TO 0.30 WIDE) OF DEVCON PLASTIC WELDER II (0.25 INSIDE OF BOTH EDGES OF PART) TO BOND D4669-1, D4695-041 & MPNY-750S-9C. WAIT FOR 2 TO 4 HOURS FOR FUNCTIONAL CURE
 - 9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
 - 10) APPLY AN EVEN COAT OF 3M SCOTCH WELD 1300L CONTACT ADHESIVE TO BOND D5022-1 FOAM CORE TO INSIDE OF PANEL
 - 11) CENTER D5022-1 FOAM ON D4635-1

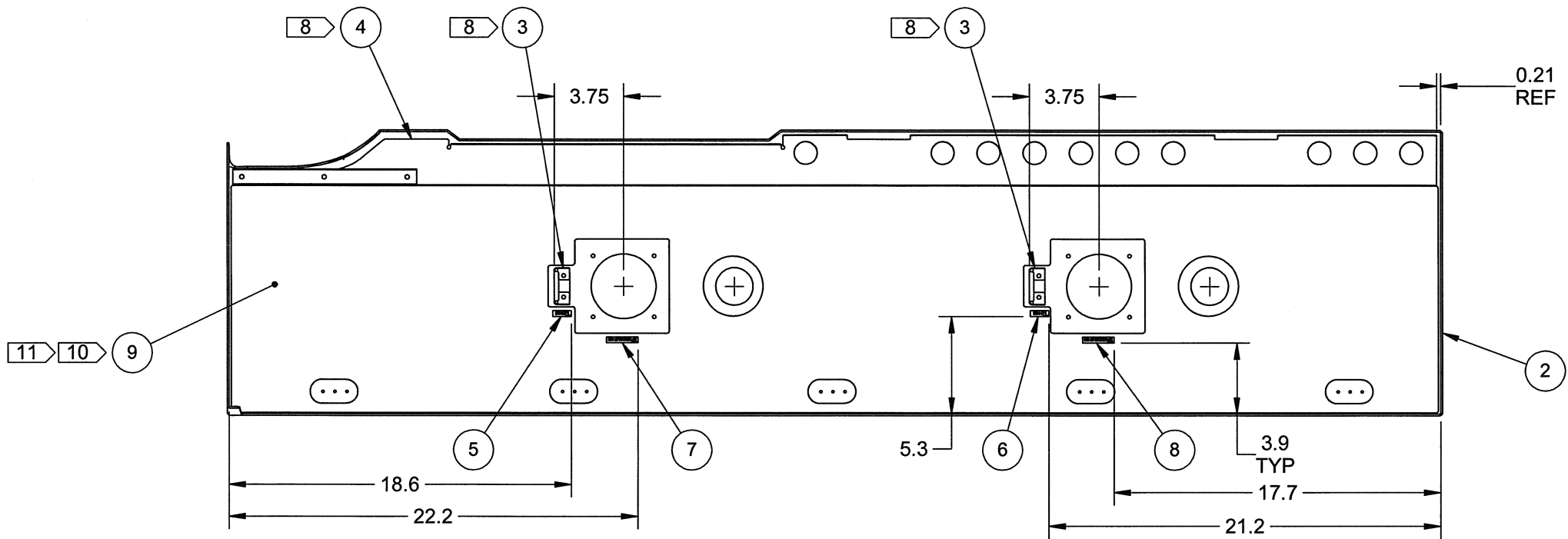
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2019 APR 22

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CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D4635	SHEET 9 OF 18
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DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
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ITEM	QTY -142	P/N	DESCRIPTION
1	X	D4635-142	RH, FWD CEILING REPLACEMENT PANEL ASSY
2	1	D4635-2	RH, FWD CEILING PANEL
3	2	D4669-1	BRACKET
4	1	D4695-042	RH CHANNEL ASSEMBLY
9	1	D4732-3	LABEL
9	1	D4732-7	LABEL
9	1	D4732-31	LABEL
9	1	D4732-35	LABEL
9	1	D5022-1	FOAM, SIDE PANEL, FWD



D4635-142 RH, FWD CEILING REPLACEMENT PANEL ASSY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) APPLY A BEAD (0.20 TO 0.30 WIDE) OF DEVCON PLASTIC WELDER II (0.25 INSIDE OF BOTH EDGES OF PART) TO BOND D4669-1 & D4695-042. WAIT FOR 2 TO 4 HOURS FOR FUNCTIONAL CURE
 - 9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
 - 10) APPLY AN EVEN COAT OF 3M SCOTCH WELD 1300L CONTACT ADHESIVE TO BOND D5022-1 FOAM CORE TO INSIDE OF PANEL
 - 11) CENTER D5022-1 FOAM ON D4635-2

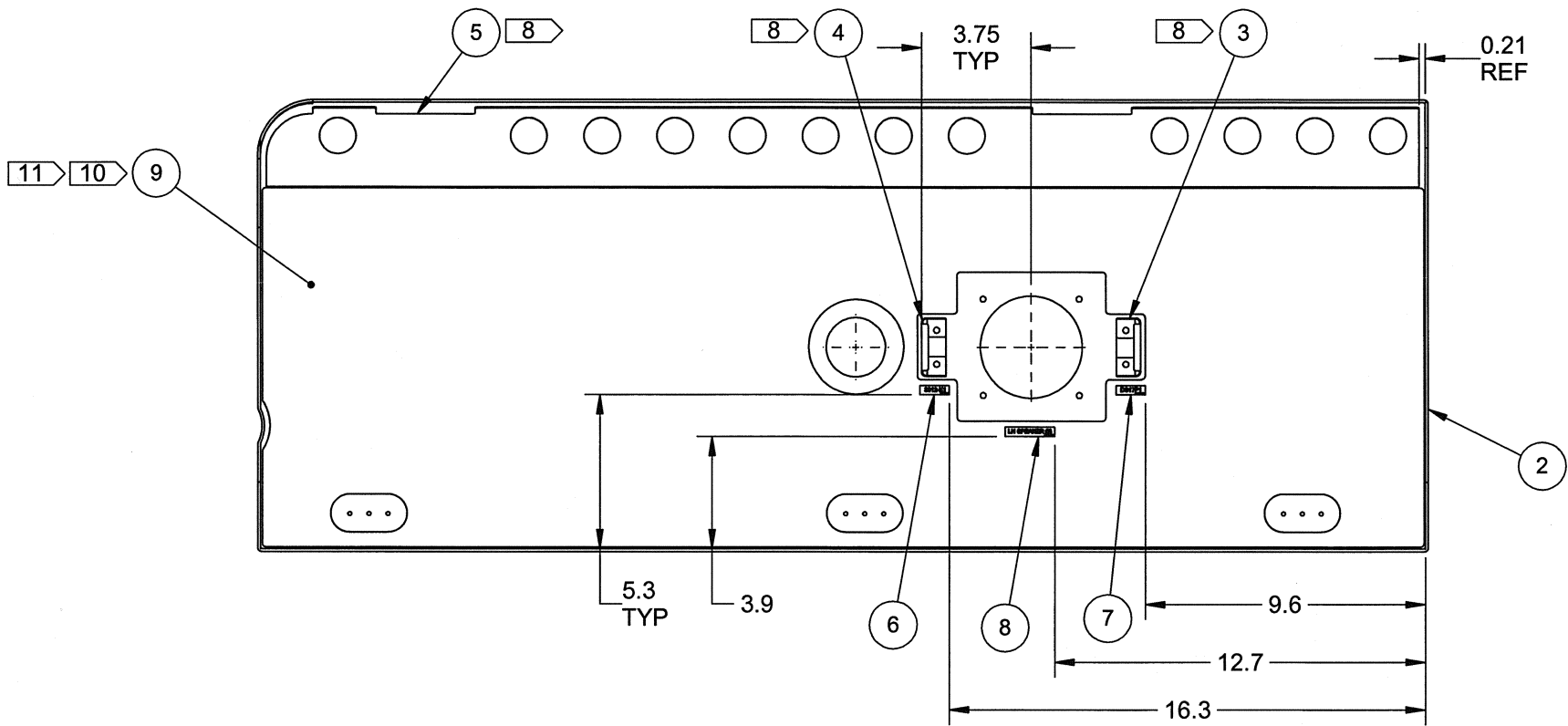
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DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	DD	D4635	SHEET 10 OF 18
APPROVED	WK	TITLE	SCALE
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ITEM	QTY -143	P/N	DESCRIPTION
1	X	D4635-143	LH, AFT CEILING REPLACEMENT PANEL ASSY
2	1	D4635-3	LH, AFT CEILING PANEL
3	1	D4669-1	BRACKET
4	1	D4669-3	BRACKET
5	1	D4695-3	CHANNEL
6	1	D4732-1	LABEL
7	1	D4732-13	LABEL
8	1	D4732-37	LABEL
9	1	D5022-3	FOAM, SIDE PANEL, AFT, LH



D4635-143 LH, AFT CEILING REPLACEMENT PANEL ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) APPLY A BEAD (0.20 TO 0.30 WIDE) OF DEVCON PLASTIC WELDER II (0.25 INSIDE OF BOTH EDGES OF PART) TO BOND D4669-1/-3 & D4695-3. WAIT FOR 2 TO 4 HOURS FOR FUNCTIONAL CURE
 - 9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
 - 10) APPLY AN EVEN COAT OF 3M SCOTCH WELD 1300L CONTACT ADHESIVE TO BOND D5022-3 FOAM CORE TO INSIDE OF PANEL
 - 11) CENTER D5022-3 FOAM ON D4635-3

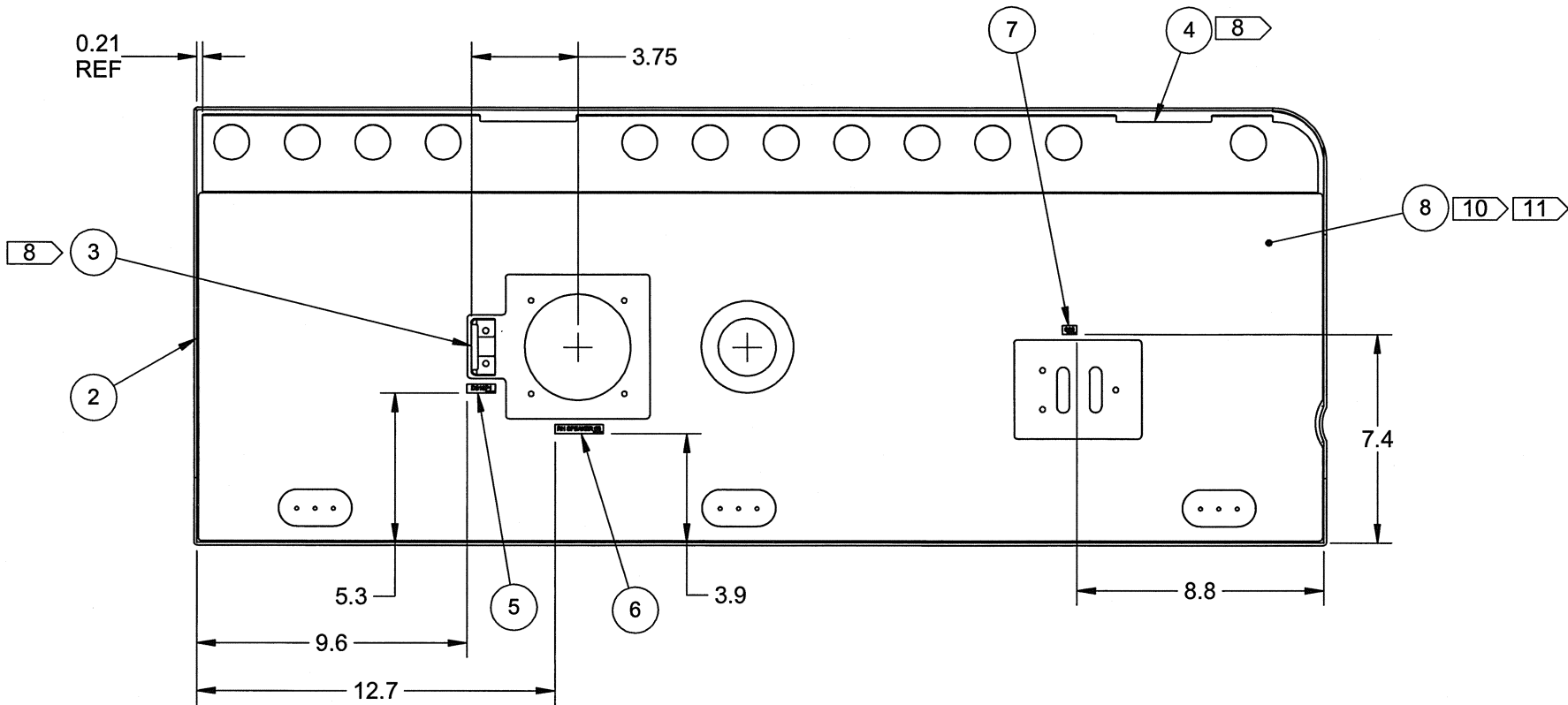
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MFG. APPR.	DD	D4635	SHEET 11 OF 18
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ITEM	QTY -144	P/N	DESCRIPTION
1	X	D4635-144	RH, AFT CEILING REPLACEMENT PANEL ASSY
2	1	D4635-4	RH, AFT CEILING PANEL
3	1	D4669-1	BRACKET
4	1	D4695-4	CHANNEL
5	1	D4732-11	LABEL
6	1	D4732-39	LABEL
7	1	D4732-41	LABEL
8	1	D5022-5	FOAM, SIDE PANEL, AFT, RH



D4635-144 RH, AFT CEILING REPLACEMENT PANEL ASSY

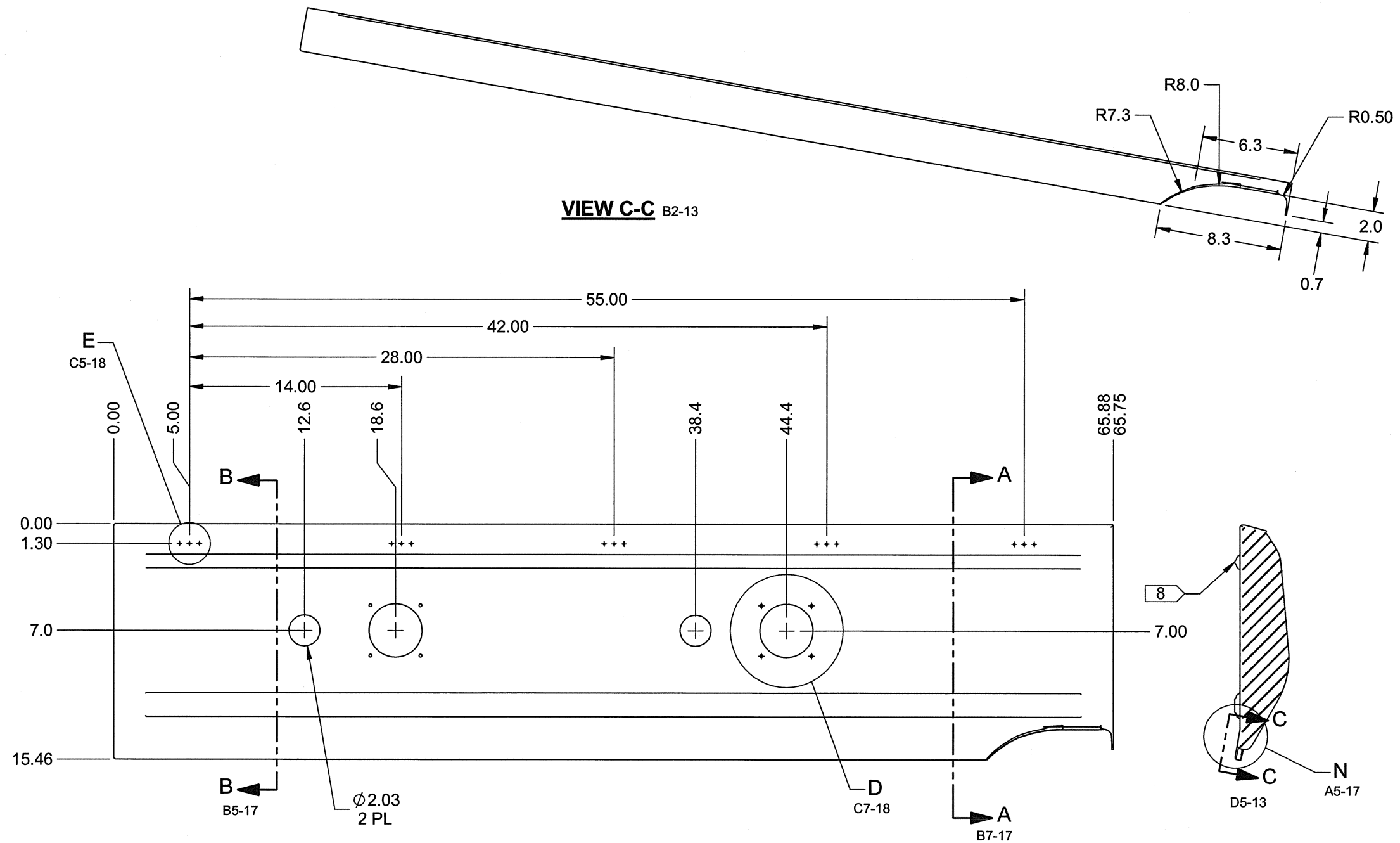
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) APPLY A BEAD (0.20 TO 0.30 WIDE) OF DEVCON PLASTIC WELDER II (0.25 INSIDE OF BOTH EDGES OF PART) TO BOND D4669-1, D4695-4. WAIT FOR 2 TO 4 HOURS FOR FUNCTIONAL CURE
 - 9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
 - 10) APPLY AN EVEN COAT OF 3M SCOTCH WELD 1300L CONTACT ADHESIVE TO BOND D5022-5 FOAM CORE TO INSIDE OF PANEL
 - 11) CENTER D5022-5 FOAM ON D4635-4

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2019 APR 22

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D4635	SHEET 12 OF 18
APPROVED	WK	TITLE	SCALE
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NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.39 lbs
- 8) TEXTURE ON THIS SIDE
- 9) TRIM D4635-1 PER TOOL DT9839
- 10) THERMOFORM D4635-1 PER QSI 022 USING DT9847 TOOL
MIN. THICKNESS AFTER FORMING:
SHADED AREA = 0.040
RIDGES/EDGES = 0.060
ELSEWHERE = 0.070

D4635-1 LH, FWD CEILING PANEL

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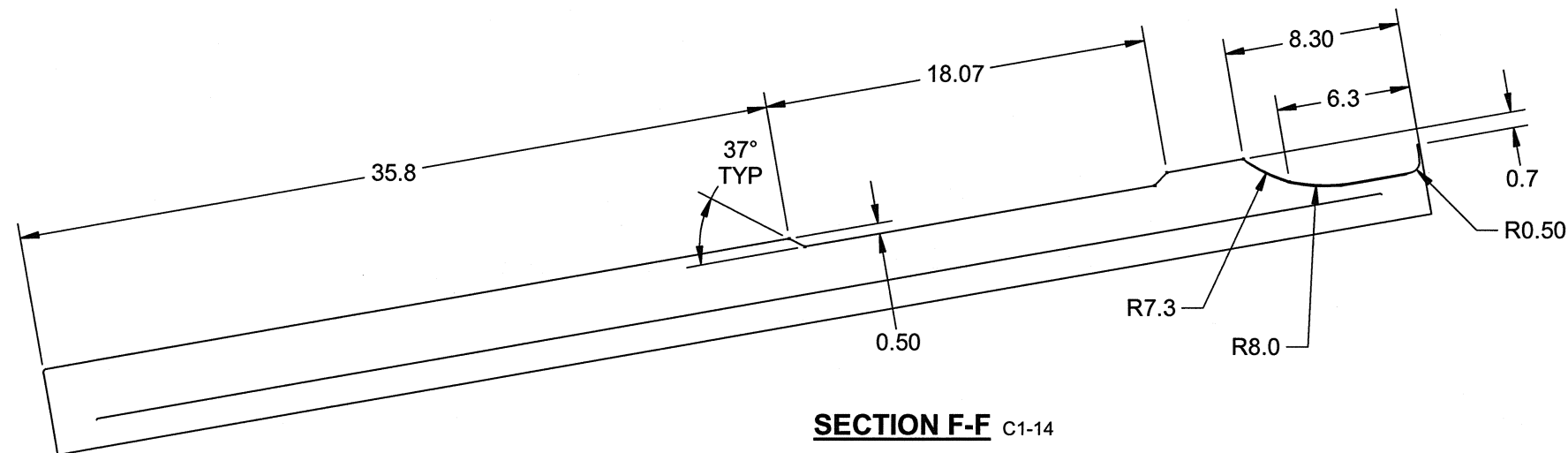
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CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D4635	SHEET 13 OF 18
APPROVED	WK	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
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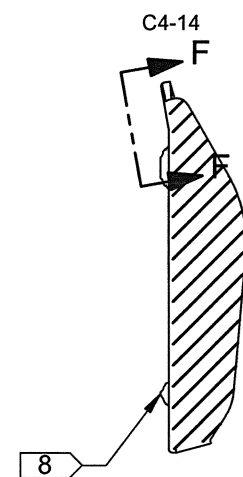
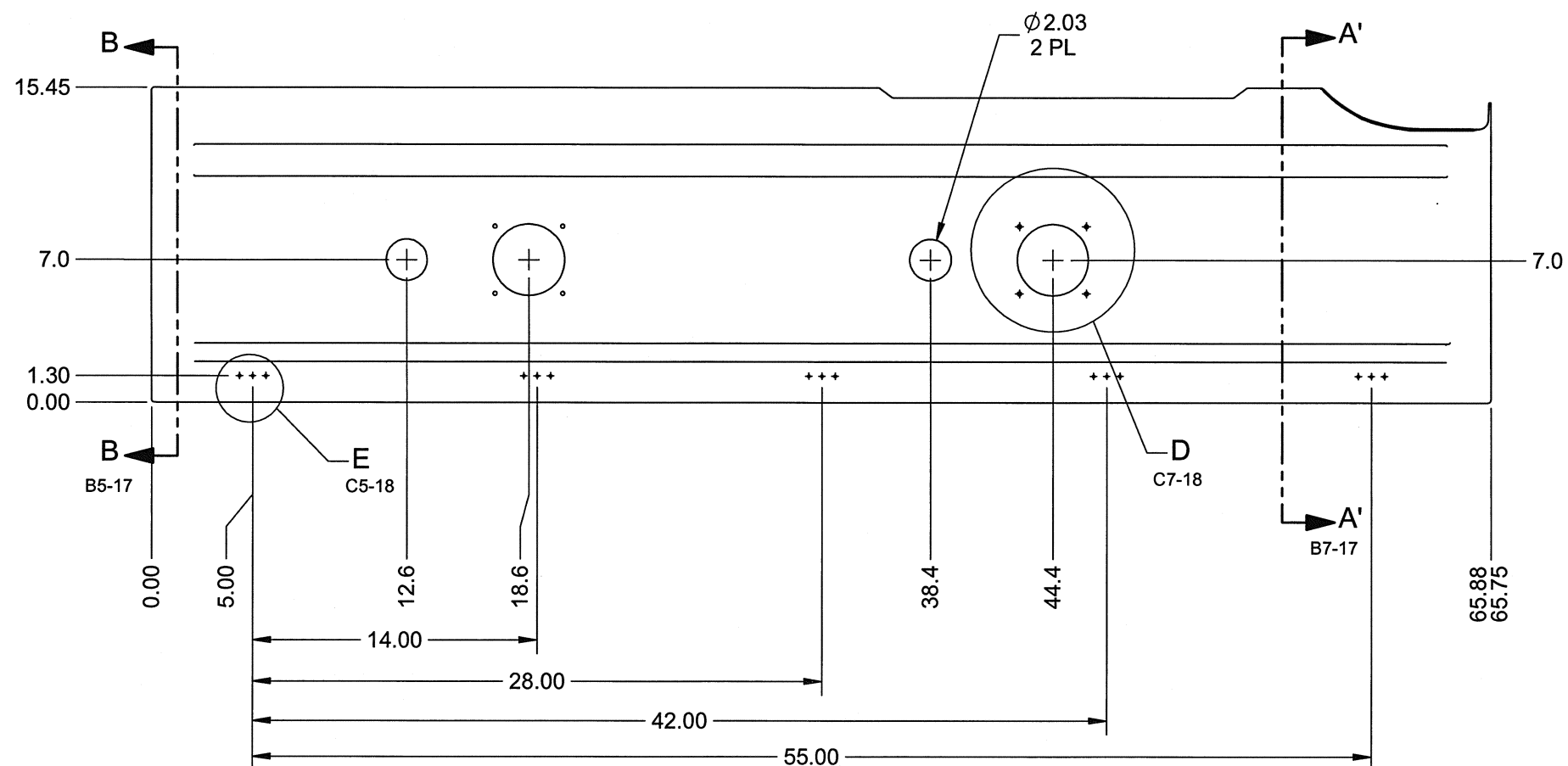
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SECTION F-F C1-14



NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.37 lbs
- 8) TEXTURE ON THIS SIDE
- 9) TRIM D4635-2 PER TOOL DT9840
- 10) THERMOFORM D4635-2 PER QSI 022 USING DT9847 TOOL
MIN. THICKNESS AFTER FORMING:
SHADED AREA = 0.040
RIDGES/EDGES = 0.060
ELSEWHERE = 0.070

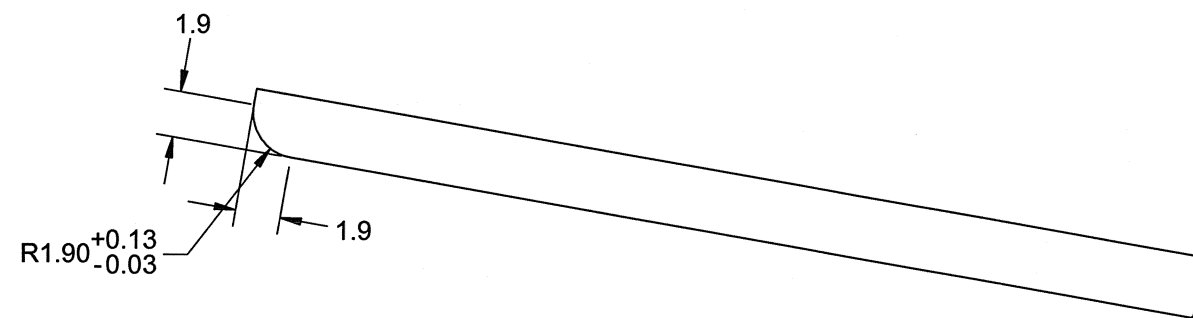
D4635-2 RH, FWD CEILING PANEL

RELEASED

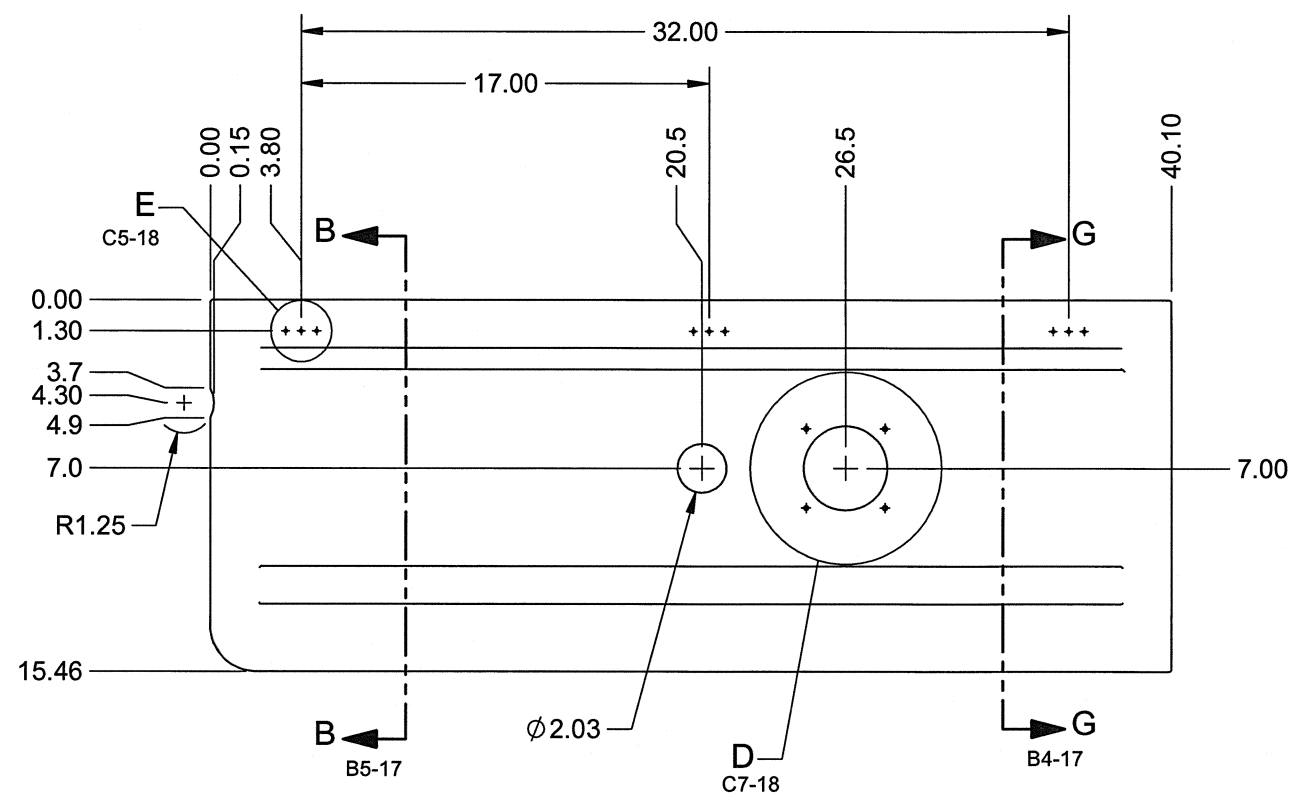
2019 APR 22

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4635	REV. G
MFG. APPR.	DD	SHEET 14 OF 18	
APPROVED	WK	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
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SECTION H-H B2-15



D4635-3 LH, AFT CEILING PANEL

NOTES:

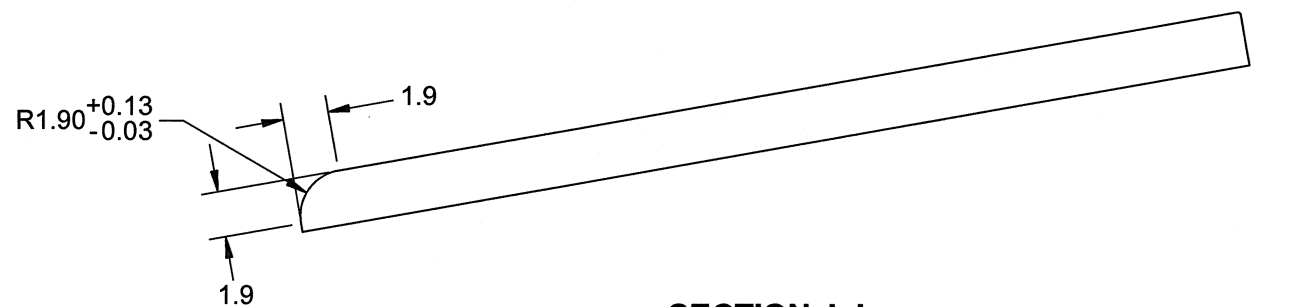
- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.66 lbs
- 8) TEXTURE ON THIS SIDE
- 9) TRIM D4635-3 PER TOOL DT9841
- 10) THERMOFORM D4635-3 PER QSI 022 USING DT9849 TOOL
MIN. THICKNESS AFTER FORMING:
RIDGES/EDGES = 0.060
ELSEWHERE = 0.070

RELEASED

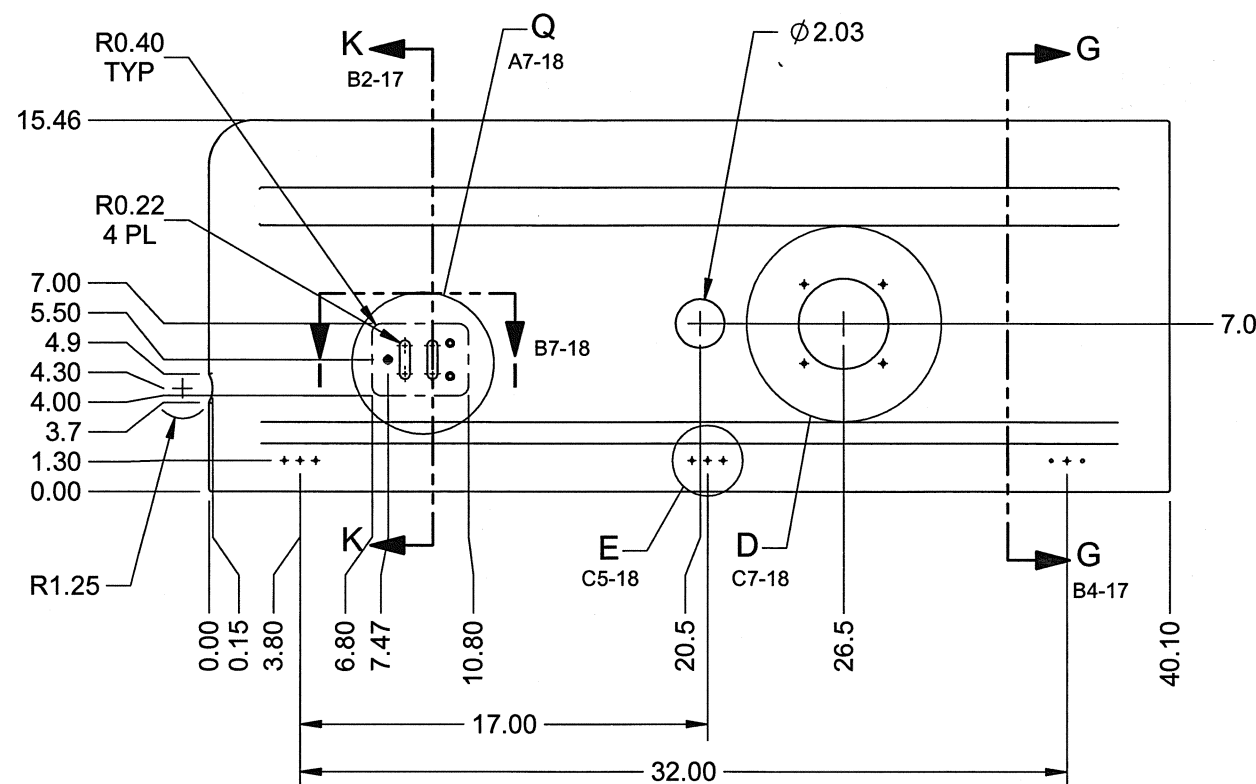
2019 APR 22

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DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. G
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SECTION J-J C2-16



D4635-4 RH, AFT CEILING PANEL

NOTES:

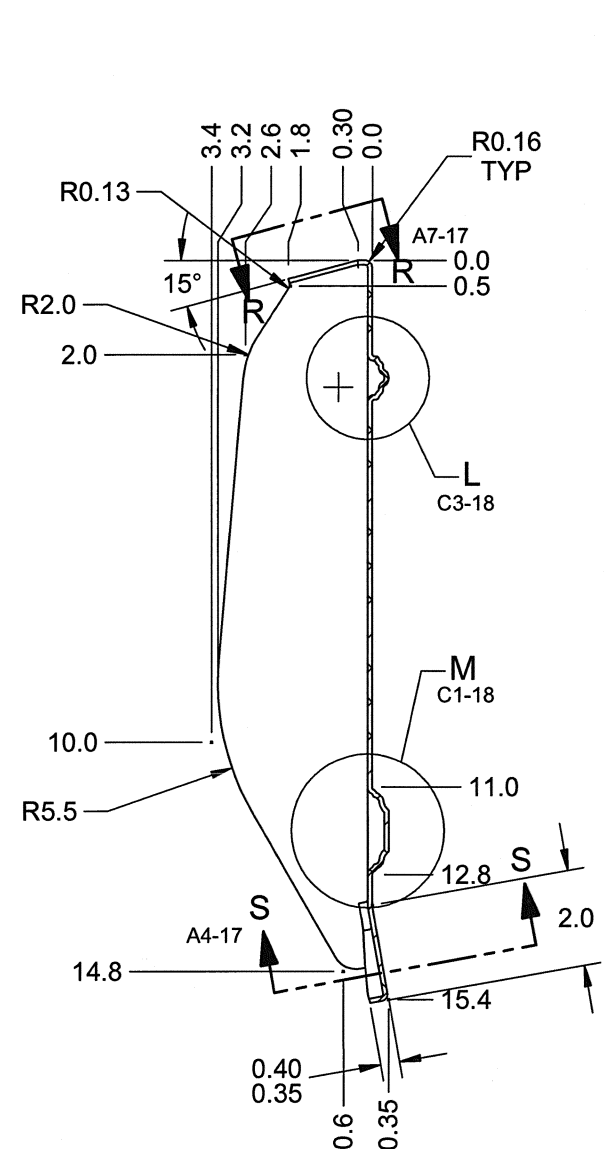
- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.66 lbs
- 8) TEXTURE ON THIS SIDE
- 9) TRIM D4635-4 PER TOOL DT9842
- 10) THERMOFORM D4635-4 PER QSI 022 USING DT9850 TOOL
MIN. THICKNESS AFTER FORMING:
RIDGES/EDGES = 0.060
ELSEWHERE = 0.070

RELEASED

2019 APR 22 *qp*

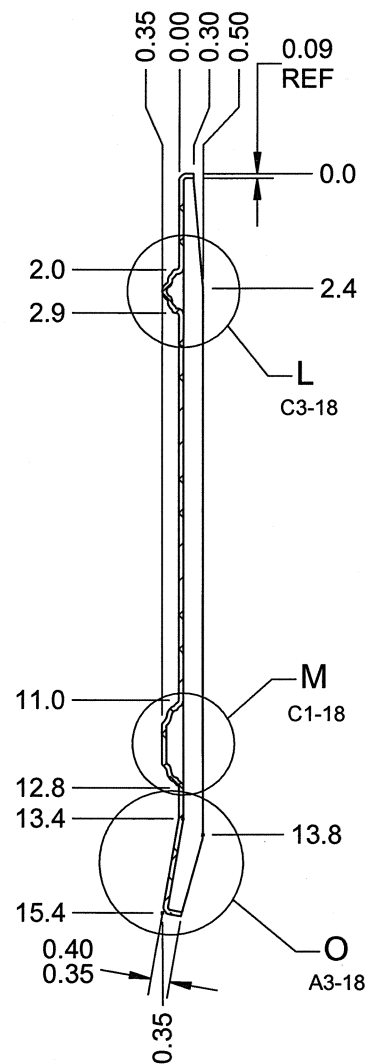
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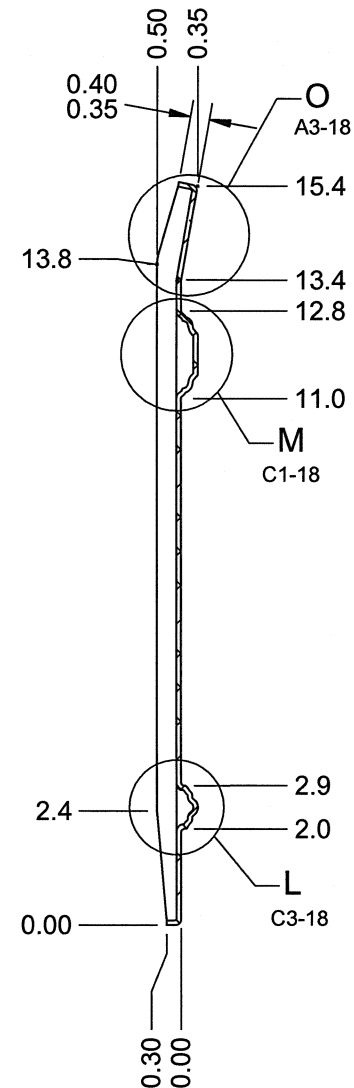
SECTION A-A
SECTION A'-A' OPPOSITE
SCALE 2X

B3-13
B3-14



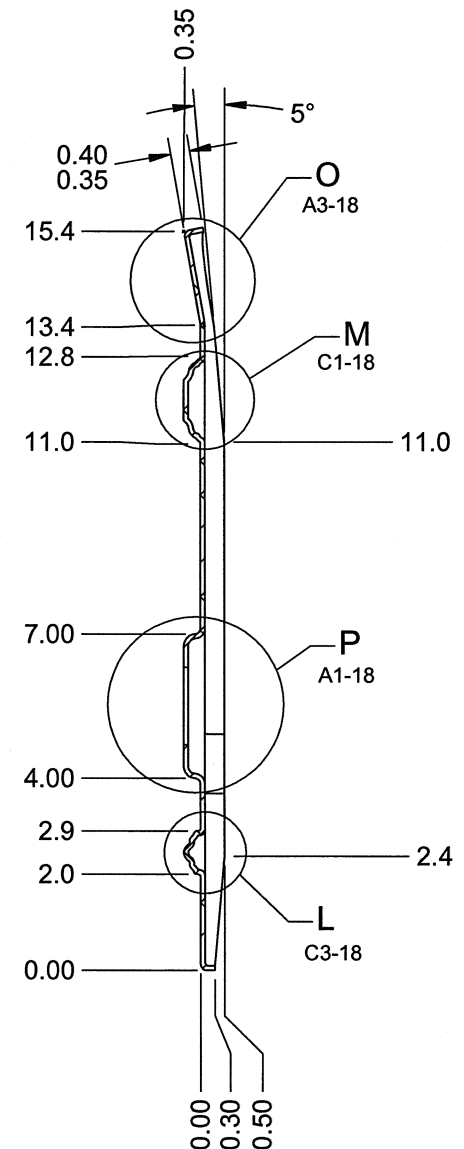
SECTION B-B
SCALE 2X

B7-13
B7-14



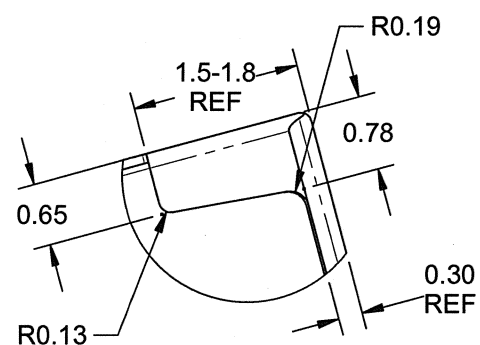
SECTION G-G
SCALE 2X

B4-15
B4-16



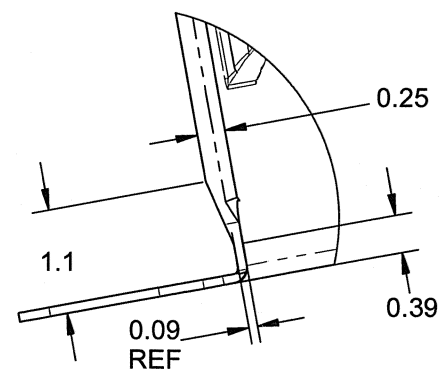
SECTION K-K
SCALE 2X

C6-16



AUXILIARY VIEW R-R
SECTION R'-R' OPPOSITE
SCALE 2X

D7-17



AUXILIARY VIEW S-S
SECTION S'-S' OPPOSITE
SCALE 2X

B7-17

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APPROVED	WK	TITLE	SCALE
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